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(54) **MULTI-COATED ELECTRODE AND METHOD OF MAKING**

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See application file for complete search history.

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(57) **ABSTRACT**

Various embodiments provide an electrode comprising a conductive substrate, a first layer of a mixture comprising iridium oxide in a crystalline phase and tantalum oxide in an amorphous phase on a portion of an outer surface of the conductive substrate, and a second layer of the mixture comprising iridium oxide in an amorphous phase and tantalum oxide in an amorphous phase on an outer surface of the first layer.

6 Claims, 9 Drawing Sheets