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**Johnson, Jr. et al.**

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(54) **MOLYBDENUM METAL POWDER AND PRODUCTION THEREOF**

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(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 133 days.

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This patent is subject to a terminal disclaimer.

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(65) **Prior Publication Data**

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(57) **ABSTRACT**

**Related U.S. Application Data**

(63) Continuation of application No. 10/970,456, filed on Oct. 21, 2004, now Pat. No. 7,276,102.

Molybdenum metal powder has surface-area-to-mass-ratios in a range of between about 1.0 meters<sup>2</sup>/gram (m<sup>2</sup>/g) and about 3.0 m<sup>2</sup>/g, as determined by BET analysis, in combination with a particle size wherein at least 30% of the particles are larger than a size +100 standard Tyler mesh sieve. A method for producing molybdenum metal powder includes providing a supply of ammonium molybdate and a reducing gas; causing an exothermic reaction between the ammonium molybdate and the reducing gas at a first temperature to produce an intermediate reaction product and a supplemental reducing gas; causing an endothermic reaction between the intermediate reaction product and the reducing gas at a final temperature to produce the molybdenum metal powder.

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**B22F 1/00** (2006.01)  
**B22F 9/18** (2006.01)

(52) **U.S. Cl.** ..... **75/255; 75/369; 75/623**

(58) **Field of Classification Search** ..... **75/255, 75/369, 623**

See application file for complete search history.

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**15 Claims, 11 Drawing Sheets**

