

- [54] **METHOD OF MAKING COAXIAL CABLE**
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Related U.S. Application Data

- [60] Continuation of Ser. No. 790,662, Jan. 13, 1969, abandoned, which is a division of Ser. No. 653,947, July 17, 1967, Pat. No. 3,461,499.
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- [58] Field of Search 156/47, 48, 49; 264/47, 173, 264/177; 29/624, 474.1; 174/105, 107; 18/13

[56]

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[57]

ABSTRACT

An air dielectric coaxial cable includes a thin cylindrical center conductor supported by a concentric plastic insulating layer having a plastic helical web thereabout. In fabricating the cable, a tubular center conductor is formed from a thin metallic foil or tape and is passed continuously from the tube former through a stationary annular confining zone into a rotary die where the requisite insulating layer and web are extruded around this conductor.

2 Claims, 7 Drawing Figures

