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(54) **BIFUNCTIONAL SILICON BASED
PHOTOINITIATORS**

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ABSTRACT

The present invention relates to a novel series of bifunctional silicon based photoinitiators with improved reactivity and surface curing and their use in photopolymerization compositions. The invention also concerns a process for the photopolymerization of compositions comprising said photoinitiators, and their use in articles of manufacture, including printed, coated, and fabricated assemblies.